Add-On Trunk Installation Instructions - pt # MV105

- 1. Lay out and familiarize yourself with the supplied parts. This trunk is designed to be mounted on top of an existing luggage rack, using the supplied black rack under the trunk for additional support. There are two large black additional brackets supplied, and they are designed to bolt to the sides of the black support rack and bolt to the fender support bolts on some metric bikes not equipped with a luggage rack.
- 2. Using the three (3) supplied screws with the pointed ends, install the back rest pad onto the trunk's lid as follows: Locate the 3 small holes at the forward edge of the trunk's lid then locate the mating holes on the back rest pad's back side (these holes may be covered by the pad's upholstery fabric and you will need to fold the material back towards the staples to locate the holes.) Starting with the center holes, install and snug all three (3) screws.
- 3. Mounting the trunk to your luggage rack: If your luggage rack also has a back rest, you will need to remove the backrest from the rack as the trunk's pad will now serve as the passenger backrest. Place the supplied black rack onto the bottom of the trunk. Place the trunk with black rack on top of your existing luggage rack. Position the trunk forward or back to best suit your passenger, as well as to be centered left to right and in line with the motorcycle as viewed from the rear. Lay the supplied flat brackets inside the trunk so that the slots in each bracket align with two (2) of the holes in each bracket. Locate the four longer supplied bolts. Place the bolts through the brackets, trunk and black rack. Looking at the bottom side of the trunk, the bolts should be between several of the tubes of the motorcycle's luggage rack. Next-place the supplied long "U" shaped brackets with slots onto the bolts below the luggage rack (you may need to use longer bolts depending on your particular luggage rack. You can use either 5/16" or 8MM diameter bolts and nuts whichever are more readily available to you). Place washers onto the bolts, then the nuts. Check the trunk again for alignment and position and then tighten the bolts enough to hold the trunk securely in place (NOTE: Do not over tighten the bolt as this may cause cracking near the bolts.)
- 4. Install the chrome top rack as follows: Place masking or duct tape on the lid of the trunk in the general area that the legs or feet contact the lid when the rack is centered on the lid (the upturned edge of the rack goes to the towards the back rest pad). Carefully center and align the rack on the trunk lid to be evenly spaced with the raised lines or creases of the trunk lid, and about ½" from the backrest pad. Using a pencil or pen, trace around the four legs onto the tape. Drill a 9/32" hole at the center of your marks. Locate the four 6mm bolts, washers and rubber washers supplied. Place the washers onto the bolts, the bolts through the trunk lid and then put a rubber washer onto each bolt. Start all four bolts into the legs on the rack. Tighten the four bolts ONLY ENOUGH to slightly compress the rubber washer over tightening will crack the lid in time. NOTE that the weight limit for the lid is 7lbs.

RIVCO Products, Inc., 440 S. Pine Street, Burlington, WI, 53105 262.763.8222 rivcoproducts.com

Visit our website to register your warranty and see many more cruiser & bagger products.