

# Saddlemen™

## INSTALLATION INSTRUCTIONS

www.saddlemen.com



# TRUNK CHAP

## 3516-0065

FOR HARLEY-DAVIDSON™ FLH-TYPE TRUNKS

### FEATURES OF THE TRUNK CHAP:

- Designed to fit snugly and protect Harley-Davidson™ FLH-style touring trunks
- Adds to your Dresser's looks while protecting your investment
- Stitched cover is form-fitted to fit snugly on your Tour-Pak™ trunk, with a soft backside that is gentle to your paint
- Great looking way to protect your motorcycle's trunk from sun damage, weather, dirt, road debris and loading mishaps
- Can be used on bare trunks, or with trunks that have passenger back-pad, rear rack or speaker enclosures
- Easy-to-install mounting system permits adjustment for the best fit - now and in the future
- Self-adhesive hook and loop fasteners are hidden under the lid to attach chap to trunk in minutes, and can be removed in seconds
- Reinforced D-ring attachments to accommodate Saddlemen's TR3300DE Deluxe Rack Bag (#3515-0076), providing you the option of additional touring luggage and carrying capacity without the need for a chrome trunk rack
- Leather-grain vinyl matches Saddlemen's Saddlebag Chaps (#3501-0453 & #3501-0454) to offer similar protection and style for saddlebags
- All attachment hardware and instructions included - everything you need for complete installation on your trunk

### ⚠ WARNING

#### READ THESE INSTRUCTIONS THOROUGHLY BEFORE INSTALLATION!

Because of the variety of motor vehicle configurations, other accessories, and the features and intended use of this Saddlemen accessory, there are many different mounting options. You are responsible for the proper installation of this accessory on your motor vehicle. Your attention to these installation instructions and recommendations will permit safe and proper use of this accessory. You must mount this accessory properly and securely before riding your vehicle. If you lack the ability to safely and properly install this accessory, seek out a qualified motorcycle technician for assistance. During installation, support the vehicle with a suitable stand or lift so it will not tip over and injure you, or damage the vehicle. Using or mounting this accessory improperly could result in a loss of control of the motor vehicle which could result in damage to your vehicle or other personal property, the property of third parties, and/or personal injury to yourself or others, up to and including death.

#### BE SURE TO THOROUGHLY READ AND CLOSELY FOLLOW THE MOUNTING INSTRUCTIONS THAT ARE INCLUDED WITH THIS ACCESSORY:

- The trunk chap must be installed and securely fastened onto your motorcycle's trunk.
- Install the trunk chap securely so it will not shift or move while riding. Make sure it will not come loose to contact the wheels, suspension or any other moving parts of your vehicle.
- If you do not understand the mounting instructions DO NOT mount the trunk chap. Remove the chap or any components you may have already installed on your vehicle.
- Thoroughly inspect your trunk chap before every ride. Do not use this trunk chap if the mounting system has been modified, or has deteriorated, loosened or is beginning to fail.
- Continually check the security of the trunk chap at each stop as you ride. Hardware on a motor vehicle can loosen during operation, so be sure to check it frequently.
- Do not use this accessory if you have any doubts as to whether it is properly mounted to your vehicle.
- When using this accessory, do not exceed your vehicle's Maximum Gross Vehicle Weight as listed on your vehicle or in the manufacturer's owner's manual.
- If your trunk chap is ever damaged, do not use it until it has been inspected by your local professional motorcycle dealer. Replace the trunk chap immediately if it has damage that will prevent it from being properly secured to your vehicle.

#### DO NOT ATTEMPT TO USE THIS ACCESSORY IF:

- You do not understand these installation and use instructions,
- You do not understand any part of the accessory mounting system,
- You have any doubts as to the security of the mounting system.

If you have any concerns or questions, seek help at your qualified motorcycle dealer or call the Saddlemen support line at (310) 638-1222.

Remember: Motorcycle riding can be a dangerous activity. Installation of any accessory can increase your risk if it is not installed properly. You are responsible to install this accessory so it will not contact any portion of the drive train, suspension or steering, and so it will in no way interfere with the operation of your vehicle.

### PARTS INCLUDED WITH THE TRUNK CHAP:

Part	Qty.	Part	Qty.	Part	Qty.
Trunk Chap	1	Self-adhesive hook tape	12	Alcohol swabs	2
Instruction sheet	1				

### RECOMMENDED TOOLS:

No tools are required for the basic mounting of the Trunk Chap. However, if your motorcycle's trunk is equipped with a passenger back-pad, rack or speaker enclosures you may need the following hand tools.

7/16" wrench or socket	Awl	Knife
Phillips screwdriver	T-20 Torx driver	T-25 Torx driver

NOTE: Other tools may be required, depending upon your vehicle and its accessories.

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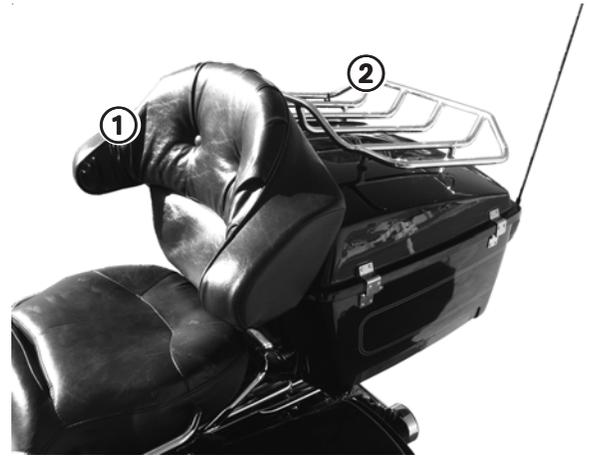
## INSTALLATION INSTRUCTIONS:

The Saddlemen Trunk Chap is designed to mount to Harley-Davidson™ FLH-type rear trunks.

**IMPORTANT:** The following recommendations are for a typical installation on a motorcycle using the supplied self-adhesive, hook and loop fastener strips. Since the trunk's design permits a variety of accessory configurations such as back-rest pads, racks or speaker enclosures, you (or your professional motorcycle technician) will need to determine the best way to attach the trunk chap to your vehicle.

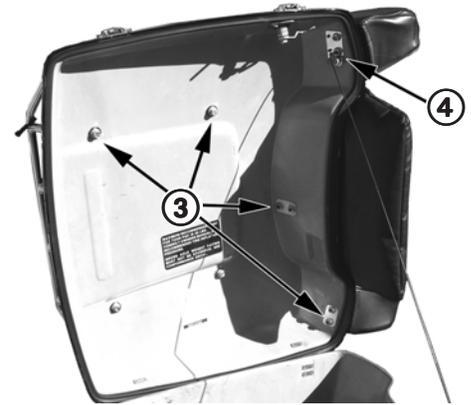
Do not mount the trunk chap to your motorcycle in a way that will cause it to damage and/or interfere with the vehicle's lights, suspension, wheels or other components.

Remove any accessory items, such as the passenger back-rest pad ① or rack ②, from the lid of the trunk.



Use the appropriate hand tools to remove the pad and rack's mounting hardware ③ from the trunk.

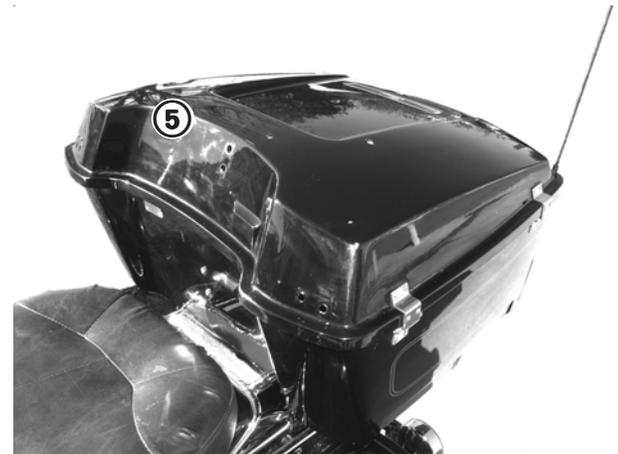
**NOTE:** Be careful when removing accessories from the trunk you do not damage its painted surface. Use care when the trunk lid open so you do not disconnect the lid lanyard from its mounting plate ④. With the lanyard disconnected, the trunk could be damaged if the lid overextends or closes unexpectedly.



With all of the accessories removed from the trunk lid ⑤, clean and polish the trunk's painted surface.

**NOTE:** Do not mount the trunk chap if there is dirt or debris on the trunk. Dirt or debris left between the trunk chap and the lid could cause damage to the painted surface.

**NOTE:** If you are adding any new accessories to your trunk, mount them at this step. Do not mount new accessories to a trunk that has the chap already installed. Remove the chap before laying out or installing any new accessories.



Place the chap on the trunk lid so you are familiar with its mounting orientation.

**NOTE:** Make sure the hole in the chap aligns with the trunk lock ⑥ on the right side of the trunk.



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INSTALLATION INSTRUCTIONS (*continued*):

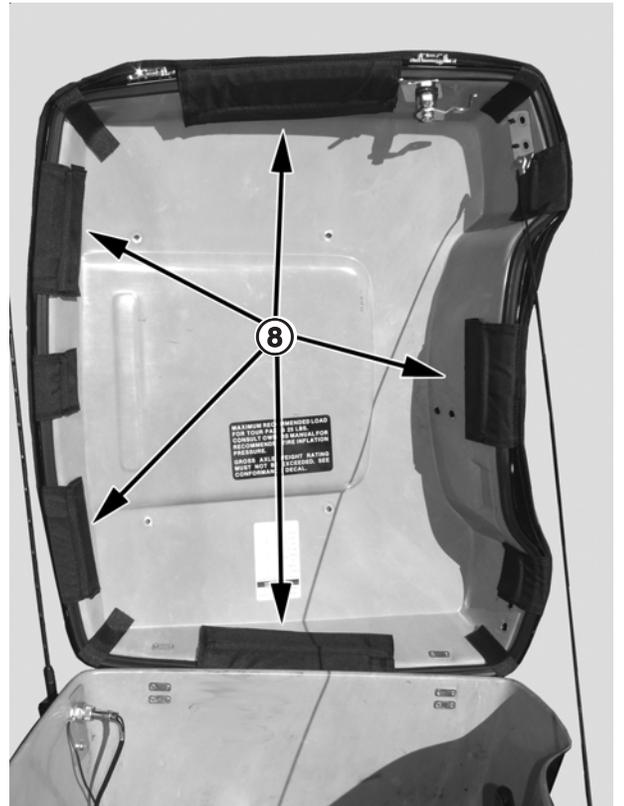
Pull the chap's mounting tabs ⑦ through the gap between the lid and the trunk base on the left side of the trunk.



Make sure all twelve of the mounting tabs ⑧ will mount to the inside of the trunk lid.

**IMPORTANT:**

**DO NOT ATTACH THE TABS' SELF-ADHESIVE HOOK AND LOOP FASTENERS UNTIL YOU CLEAN THE LID'S INNER SURFACE.**



**IMPORTANT:** Clean the trunk's inner lid where the self-adhesive hook and loop fastener will attach with the supplied alcohol prep pads ⑨.



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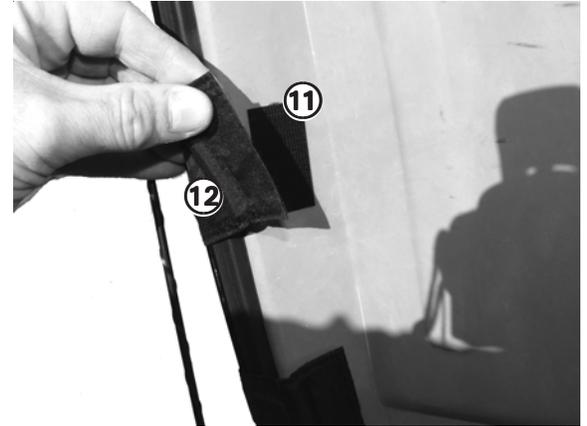
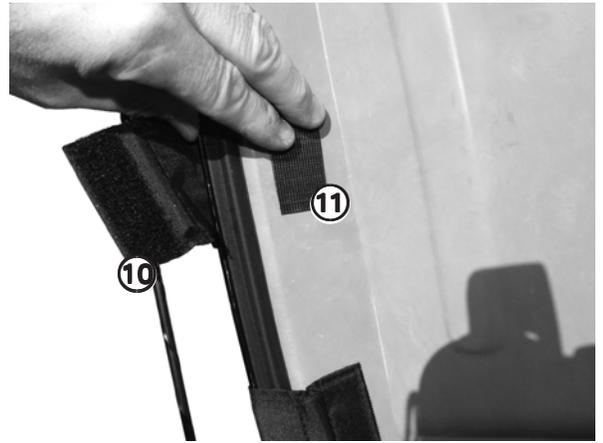
## INSTALLATION INSTRUCTIONS (*continued*):

Remove the backing tape from the hook and loop fastener and press the mounting tabs into place on the inside of the trunk lid. Pull the tabs in so the chap will be snug on the trunk lid, attaching the wider mounting tabs first, then attaching the other tabs.

After attaching the fastener tape, pull the chap's mounting tabs ⑩ gently away from the self-adhesive hook and loop fastener ⑪ that is now attached to the trunk lid.

Press down on the self-adhesive hook and loop fastener ⑪ to make sure it is firmly attached to the trunk lid surface. Do this with each mounting tab and self-adhesive, hook and loop fastener.

Pull the mounting tab ⑫ and reattach it to the hook and loop fastener. Pull the tab so the chap is snug on the trunk lid and is positioned in the proper location. Do this with each mounting tab and self-adhesive, hook and loop fastener.



### **IMPORTANT:**

**DO NOT ATTACH OR THE MODIFY THE CHAP, OR MAKE HOLES TO MOUNT OTHER ACCESSORIES UNTIL YOU HAVE ADJUSTED THE MOUNTING TABS SO THE CHAP IS FITTED SNUG AND SMOOTH ON THE LID OF YOUR TRUNK.**

**NOTE:** Do not mount new accessories to a trunk that has the chap already installed. Remove the chap before laying out or installing any new accessories.

Once you are absolutely certain that the chap is installed in the proper location, and is snug and smooth on your motorcycle's trunk, you can modify the chap so you can mount other accessories.

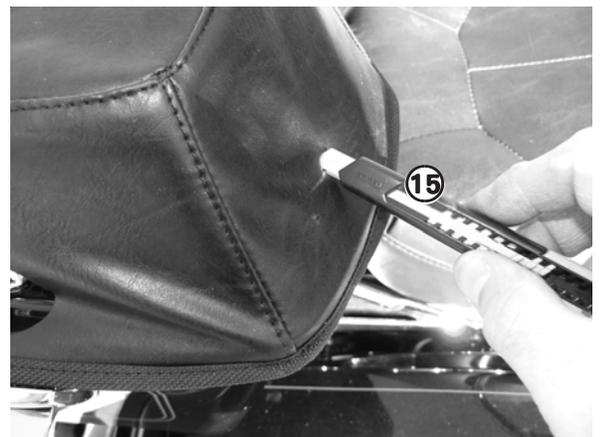
Use a sharp awl ⑬ to poke through the center of existing accessory mounting hole ⑭.



Use a utility knife ⑮ to score an "X" on the hole you created with the awl.

**NOTE:** Keep the "X" score in the chap as small as possible so it will not be visible once the accessory is mounted.

**NOTE:** Use care when using sharp tools, such as an awl or a utility knife. Use leather mechanic-type gloves to protect your skin when using sharp tools.



## INSTALLATION INSTRUCTIONS (continued):

Manually thread the rack's mounting bolts (16) through the each hole you have made in the chap. Replace the rack and hand tighten the hardware.

Replace the passenger back-pad or speaker enclosures, and hand tighten the mounting hardware.

**NOTE:** Once all of the trunk's accessories have been reinstalled (with the hardware hand-tight only) over the chap, check the chap for alignment and smoothness one last time. Make any adjustments by loosening accessory mounting hardware and/or the chap's mounting tabs.

Once you are satisfied with the chap's fit, tighten the accessory mounting hardware securely.

**IMPORTANT:** Failure to install this accessory properly may cause it to become loose and contact the vehicle's moving parts. It is vital that you verify that the mounting of the trunk chap is secure and that it cannot come loose or touch, and/or interfere with other components as the suspension moves through its entire stroke.

Be aware that the installation of this trunk chap or other accessories can affect the handling of your motorcycle. Pay attention as you ride your vehicle after installing new accessories as its handling characteristics may have changed.

After 50 miles (80 kilometers) of riding, recheck that the chap's mounting tabs are still secure. Inspect the trunk chap and related accessories before each ride. A loose trunk chap can interfere with your vehicle's operation and cause an unsafe riding condition.

### SADDLEMEN ACCESSORY REMINDER:

Your new Saddlemen Trunk Chap will not only protect your motorcycle's trunk, but it provides you the ability to mount the Saddlemen TR3300DE Deluxe Rack Bag (#3515-0076) to your motorcycle without having to purchase and mount an accessory rack.

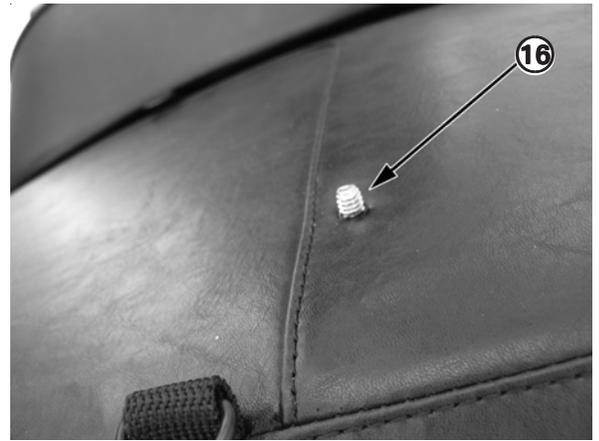


### CARE OF YOUR SADDLEMEN TRUNK CHAP:

Your Saddlemen Trunk Chap requires almost no maintenance, other than periodic cleaning.

Use Saddlemen Ultra Wash (#3101) for the best results while cleaning, or use mild soap and water.

Polish and protect the chap's surface with Saddlemen's Seat & Saddlebag Conditioner (#3102).



### SADDLEMEN LIMITED ONE-YEAR WARRANTY

*Saddlemen warrants its products for defects in materials, design or workmanship for a period of one year after retail purchase. Items that are defective will be repaired or replaced by Saddlemen at its sole discretion. Damage caused by improper use or improper installation is not a defect; therefore repair or replacement of a damaged accessory will not be covered under this warranty. This warranty contains other provisions and conditions, so please visit [www.saddlemen.com](http://www.saddlemen.com) for additional information. Thank you for purchasing your new Trunk Chap. You can count on Saddlemen's quality, innovation, service and style, and we want you to be completely satisfied. If you have any comments, or are not satisfied with the performance of your Saddlemen accessory, please contact the Saddlemen support line at (310) 638-1222.*



17801 SOUTH SUSANA ROAD, RANCHO DOMINGUEZ, CA 90221

(310) 638-1222 5 / 5