

Tri-Glide Rear Bumper

#HD550

Fits 2009-2015 Tri Glide Models

Installation Instructions

1. Set the vehicle parking brake, open the trunk door and remove the trunk liners.
2. Locate the four bolts with washers on the floor of the trunk compartment that hold the body to the rear frame. Remove these four bolts. (And leave the washers in place.)
3. Locate the four supplied longer bolts. Place one of the old bolts next to the new ones and note where the blue thread locker (Loc-Tite) is at on it. Place a drop of Blue thread locker onto the new bolts in the same place on the new bolts.
4. Install the new longer bolts with thread locker and washers and tighten all four securely (16-18 ft. lbs.)
5. Working under the rear of the trunk (it will be helpful to have another person assist with this step) position the rear bumper assembly to the underside of the frame, fitting the four slots in the rail mounting brackets onto the threads of the screws installed in step 4.
6. Install the supplied washers and locknuts to the threads of each screw to hold the bumper up in place. Tighten only enough so the rail lightly contacts the frame.
7. Align the main tube of the bumper evenly to the contour of the lower body for best appearance and provide clearance between the tube and the rear of the body.
8. With an assistant holding the screw heads inside the trunk to keep them from turning, tighten the four locknuts to (16-18 ft-lbs).

We offer several optional accessories that attach to the bumper using the hole located on the bottom of the tube and sides of the main mounting rails.

#HD550-PF chrome mounting plates to attach large parade flags

#PF920 Flag Socket. This socket bolts to the mounting plates and allows you to slide a large flag pole into it.

#HD550-TL LED Tail & Brake Light Set

NOTE: This bumper is not intended to protect the vehicle from damage or the rider and passenger from harm in the event of a collision or accident. It is designed and intended for decorative purposes only.



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