BIG BIKE PARTS* INSTALLATION INSTRUCTIONS Copyright® 2015 by Big Bike Parts, Inc. No part of this instruction sheet may be reproduced without the written permission of Big Bike Parts, Inc. PART NO. 91-307 & 91-307BK VANTAGE TOUR RACK NAME PARTS HARLEY-DAVIDSON TOUR PACKS

TOOLS NEEDED: MASKING TAPE PENCIL/MARKER DRILL 5/16" (8MM) DRILL BIT **10MM WRENCH** TAPE MEASURE THREAD LOCKING COMPOUND PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING. NOTE: IF REPLACING AN EXISTING TUBULAR RACK YOU MAY NEED TO MAKE THE HOLES IN THE LID 5/16" DIAMETER BEFORE MOUNTING THIS RACK. INSTALLATION: 1. CLEAN ALL DIRT AND DEBRIS FROM THE LID OF THE TOUR PACK. 2. USING A TAPE MEASURE FIND THE CENTER OF THE TRUNK LID FROM RIGHT TO LEFT AND MARK IT WITH A SMALL PIECE OF MASKING TAPE. SEE FIG. 1. 3. CUT FOUR PIECES OF MASKING TAPE ABOUT 1-1/2 TO 2 INCHES SQUARE. 4. TAKE THE RACK FROM THE PACKAGE AND PLACE IT ON THE TRUNK LID. SEE FIG. 2. 5. USE THE TAPE MEASURE AND CENTER THE RACK RIGHT TO LEFT ON THE TRUNK LID.

6. ONCE YOU HAVE IT POSITIONED AS YOU WANT IT LIFT UP ONE SIDE AT A TIME AND PLACE THE MASKING TAPE UNDER EACH LEG OF THE RACK. SEE FIG. 2.

7. USING A PENCIL OR MARKER DRAW A CIRCLE AROUND EACH LEG OF THE RACK BEING CAREFUL NOT TO MOVE IT. SEE FIG. 3

8. REMOVE THE RACK AND WITH YOUR PENCIL/MARKER DRAW AN "X" INSIDE THE CIRCLE TO FIND THE CENTER. SEE FIG. 4

9. USING A DRILL AND A 5/16" (8MM) DRILL BIT MAKE A HOLE THROUGH THE LID AT THE INTERSECTION IN EACH CIRCLE.

10. REMOVE THE MASKING TAPE FROM THE TRUNK LID AND CLEAN THE LID AGAIN. ALSO REMOVE ANY SHARP EDGES OR LOOSE SHAVINGS ON THE HOLES. 11. LOOSELY INSTALL THE RACK ON THE TRUNK LID WITH THE HARDWARE IN THE ORDER SHOWN IN FIG. 5.

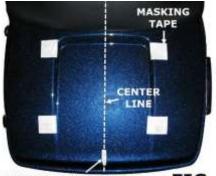
12. ROTATE THE ANGLED SPACERS SO THAT THE BEST MATCH THE ANGLE OF THE TRUNK LID AND THE LEGS ON THE RACK.

13. CHECK TO MAKE SURE THE RACK WILL SIT PROPERLY ON THE LID WITH THE BOLT LOOSELY INSTALLED.

14. APPLY A SMALL AMOUNT OF THREAD LOCKING COMPOUND TO EACH BOLT AND CAREFULLY TIGHTEN.

15. BE VERY CAREFUL NOT TO OVER TIGHTEN THE BOLTS.

1/21/2015



CENTER MASKING TAPE

FIG. 1





BIG BIKE PARTS		INSTALLATION INSTRUCTIONS			
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permission of Big Bike Parts, Inc. 1/31/2018		FITMENT: YAMAHA STAR VENTURE 2018-NEWER			
TOOLS NEEDED:	DRILL	5/16" (10MM) DRILL BIT	MASKING TAPE	TAPE MEASURE	
	10MM SOCKET WRENCH	4MM ALLEN WRENCH	PHILLIPS SCREWDRIVER	REMOVABLE THREAD LO	СК
PLEASE READ THROUGH AND UNDERSTAND THESE INSTRUCTIONS BEFORE BEGINNING. USE REMOVABLE THREAD LOCK ON ALL FASTENERS.					
ESTIMATED INSTALLATION TIME: 60 TO 90 MIN.					
INSTALLATION:	CLEAN THE TRUNK LID.				
2.					
3.	HOLD THE RACK ABOVE THE TRUNK LID IN THE POSITION YOU WISH TO MOUNT IT. USE THE CENTER LINE MARK AS REFERENCE POINT.				
4.	PLACE FOUR PIECES OF MASKING TAPE ON THE TRUNK LID WHERE THE LEGS WILL TO BE. SEE FIG.1 .				
5.	SET THE RACK ON THE LID WITH THE LEGS RESTING ON THE MASKING TAPE. CAREFULLY CHECK THE ALIGNMENT OF THE RACK. SEE FIG. 2 . USING A MARKER CIRCLE AROUND THE BOTTOM OF EACH LEG ON THE MASKING TAPE. SEE FIG. 3 .				
8.					
	TRUNK HINGES MARKED 5A IN FIG. 5 .				
9.					
	0. PLACE THE TRUNK LID TOP DOWN ON A CLEAN TOWEL.				
1:	 USING A PHILLIPS SCREWDRIVER REMOVE THE 26 SCREWS SHOWN IN FIG. 6. LIFT THE TRUNK LID LINER TO REMOVE IT. TURN THE OUTER LID OF TRUNK OVER AND USING A DRILL AND A 5/16" BIT DRILL FOUR HOLES IN THE LOCATION YOU MARKED IN STEP 7. 				
13					
14					
1	5. REASSEMBLE THE LINER T	O THE TRUNK LID AND THEN	INSTALL THE ASSEMBLY TO T	HE TRUNK.	
	MASKING TAPE CENTER LINE TAPE	IG. 1	FI	G. 2 FIG. 3	MARK
FIC	MARK CENTER G. 4	•	5B 0 5A 5A FIC	G. 5	REMOVE SCREWS (26X) (27X) (27X
		ANGLED SPACER	RUBBER WASHER ANGLED SPACER M6 X 22MM SCREW		