

# **INSTALLATION**

# **CHROME INNER PRIMARY COVER**

8294

#### **PARTS INCLUDED**

Chrome Inner Primary Cover 1

Hardware Kit Containing: 1

> Small "L" bracket — Chrome Large "L" bracket — Chrome 1

Plastic Clamp Jaw 1

2 Foam Pads with Adhesive Back

#10"-24 x 2" Button Socket Cap Screw 1

#10 Flat Washer — Chrome 1

1/4"-20 x 1.35" Socket Head Cap Screw 1

1/4" Wave Washer 1

1/4" Flat Washer — Chrome 1

1 5/16" Flat Washer

#6-32 x 1/4" Slotted Flat Machine Screws

Standoff Mounting Stud 1

Installation Instructions

4

Please read and understand entire instructions before starting installation.

### THANK YOU FOR CHOOSING KÜRYAKYN!

IN ORDER TO PROTECT YOU AND OTHERS FROM POSSIBLE INJURY AND/OR PROPERTY DAMAGE OR LOSS, PLEASE PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS AND ATTENTION NOTES REGARDING THE USE AND CARE OF THIS PRODUCT.

WARNING! THIS INDICATION ALERTS YOU TO THE FACT THAT IGNORING THE CONTENTS DESCRIBED HEREIN CAN RESULT IN

POTENTIAL DEATH OR SERIOUS INJURY.

**ATTENTION!** This indication alerts you to the fact that ignoring the contents described herein may negatively affect product performance and

functionality.

#### TOOLS SUGGESTED

Set of Hex Wrenches, Socket Set and Ratchet, Torque Wrench-ft/lbs and in/lbs, Flat Blade Screwdriver

## STRICTLY OBSERVE THE FOLLOWING GUIDELINES IN ORDER TO USE THE PRODUCT PROPERLY AND AVOID POTENTIALLY DANGEROUS ACCIDENTS.

STEP 1

Read and understand all steps in the instructions before starting the installation. Park the motorcycle on a hard, level surface and turn off the ignition. Let cool.

**WARNING!** YOU WILL BE WORKING AROUND THE ENGINE AND EXHAUST SYSTEM DURING INSTALLATION. ENSURE THAT THE ENGINE AND EXHAUST SYSTEM HAVE FULLY COOLED TO PREVENT INJURY.

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#### 8294-23HD-0212

#### **CUSTOMER SERVICE**

877.370.3604 (toll free)

# **INSTALLATION QUESTIONS**

techsupport@kuryakyn.com or call 715.247.2983

# LIMITED WARRANTY

Küryakyn warrants that any Küryakyn products sold hereunder, shall be free of defects in materials and workmanship for a period of one (1) year from the date of purchase by the consumer excepting the following provisions:

- · Küryakyn shall have no obligation in the event the customer is unable to provide a receipt showing the date the customer purchased the product(s).
  - •The product must be properly installed, maintained and operated under normal conditions.
  - •Kürvakvn makes no warranty, expressed or implied, with respect to any gold plated
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- Küryakyn products are often intended for use in specific applications. Küryakyn makes no warranty if a Küryakyn product is used in applications other than intended.
- •Küryakyn electrical products are warranted for one (1) year from the date of purchase by the consumer. L.E.D.'S contained in components of Küryakyn products will be warranted for defects in materials and workmanship for 3 years from the date of purchase where as all other components shall be warranted for one(1) year. This includes, but is not limited to: control modules, wiring, chrome & other components.
- •Küryakyn makes no warranty of any kind in regard to other manufacturer1s products distributed by Küryakyn. Küryakyn will pass on all warranties made by the manufacturer and where possible, will expedite the claim on behalf of the customer, but ultimately, responsibility for disposition of the warranty claim lies with the manufacturer.

#### **ABOUT OUR CATALOG**

For purchasing Küryakyn® products, you can receive a complete catalog free of charge. Send the Proof-of-Purchase below with your address to: Küryakyn, P.O. Box 339, Somerset, WI 54025.

Please indicate either Accessories Catalog for Harley-Davidson® or GL & Metric Cruisers.

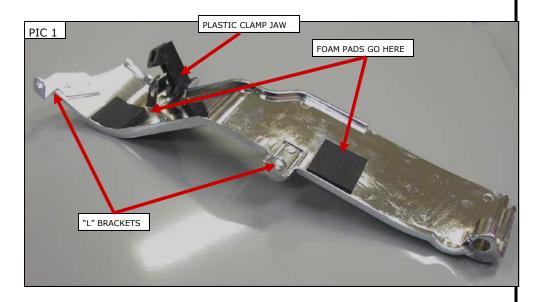
Be sure to ask your local dealer about other Küryakyn® products, the motorcycle parts and accessories designed for riders by riders.

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STEP 2 Install the two "L" brackets using the four supplied #6-32 x 3/8" slotted flat machine screws. With the #10-24 x 2" button socket cap screw and #10 flat washer, **LOOSELY** install the plastic clamp jaw into the corresponding slot in the chrome cover. Place the two foam pads in the orientation shown. PIC 1



- Remove the stock fasteners from the primary housing at the locations shown. PIC 2 Where the hex bolt was removed from the front of the inner primary case, install the standoff stud with the 5/16" flat washer. **Torque to 18 FOOT POUNDS.**
- STEP 4 Set the chrome cover into position, and maneuver the plastic clamp jaw so it catches on the lip on the back side of the inner primary housing. Bolt the cover into position using the 1/4"-20 x 1.35 socket head cap screw, 1/4" wave, and flat washers at the front mounting point, and fasten the "L" brackets in place with the stock socket head cap screws removed from the outer primary in Step 2, as shown in PIC.2. Torque to 96 INCH POUNDS.
- STEP 5 With a hex wrench, tighten the 10"-24 x 2" button head closing the plastic clamp jaw on to the lip on the back of the inner primary housing. TIGHTEN THIS PLASTIC CLAMP SNUG ONLY OR YOU MAY STRIP THE THREADS OUT OF IT.



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Ride On!